

Materials + Finishes



ERG
INTERNATIONAL

The all-encompassing guide to
all of ERG's finishes,
colors, materials and
information. Endless
possibilities to customize
your tables and seating with
your exact look.

ERG
INTERNATIONAL

CONTENTS

Finish Info.....	4
FINISHES	
Metal Finishes.....	6
Wood Stain Colors.....	7
Edges & Profiles.....	8
TABLE TOP MATERIALS	
Laminate.....	10
Wood Veneer, Butcher Block & Planked Wood.....	11
Acrylic.....	12
Solid Surface.....	14
COLORS	
Poly Shells.....	16
TEXTILES	
Fabric Vendors & Grade Info.....	18
GENERAL INFO	
Care & Instructions.....	19

FINISH INFORMATION

TABLE TOPS

All table tops are 1.25" with the exception of Elliot at .75", overall thickness unless otherwise noted. Core material is high density particle board with no added urea formaldehyde. Backing material is installed to the underside of each table. All glue used in our process is 100% water soluble, nontoxic and environmentally friendly.

Table tops can be finished in your choice of laminate, wood veneer, composite, or natural stone (where available).

T-Nuts and Screws: ERG never uses wood screws. All bases are connected to table tops with metal inserts. Steel machine screws are then inserted into metal inserts, for a metal-to-metal connection.

Laminate samples can be obtained from these manufacturers by contacting them direct at the numbers or websites listed below:

LAMINATES

ERG offers over 1000 standard laminate choices from Nevamar, Wilsonart, Formica and Pionite. To verify if your laminate is standard with ERG, please call ERG Customer Service. Some laminates carry a premium upcharge. ERG can "special order" laminates made by other manufacturers. Please call Customer Service with your request.

PANOLAM (includes Navamar, Panolam, and Pionite brands)	877-726-6526	www.panolam.com
WILSONART	800-433-3222	samples.wilsonartcontract.com
FORMICA	800-367-6422	www.formica.com

Other Laminate Venders Available Upon Request.

SOLID SURFACE

ERG offers Solid Surface and Stone tops in many selections.

Call ERG Customer Service with your requirements.

3MM PVC EDGE / LAMINATE CROSS REFERENCE GUIDE

ERG has put together the following laminate guide to assist our customers in choosing laminates that closely match ERG's PVC edge colors. ERG carries many in stock laminates.

Please call Customer Service or e-mail literature@erginternational.com for ERG laminate colors.

PVC SOLID COLORS	COORDINATING LAMINATE	PVC WOOD COLORS	COORDINATING LAMINATE
ALMOND	WILSONART NATURAL ALMOND D30-60	AMBER MAPLE (aka Kensington Maple)	WILSONART KENSINGTON MAPLE 10776-60
AMAZON	NO SUGGESTION	BEIGEWOOD	WILSONART BEIGEWOOD 7850-60
BLACK	WILSONART BLACK 1595-60	BLEACHED LEGNO	FORMICA BLEACHED LEGNO 8845-58
BURGUNDY	NO SUGGESTION	BRAZILWOOD	WILSONART BRAZILWOOD 7946-38
CHARCOAL	WILSONART SLATE GREY D91-60	CHOCOLATE PEAR (aka Cocobala)	WILSONART COCOBALA 7942K-07
CREAM	WILSONART ALABASTER D431-60	COLOMBIAN WALNUT	WILSONART COLOMBIAN WALNUT 7943K-07
DARK BROWN	WILSONART COFFEE BEAN D495-60	CROWN CHERRY	NEVAMAR CROWN CHERRY W8294T
GRAY	FORMICA FOG 961-58	MAPLE MULTIPLEX	NO SUGGESTION
KHAKI BROWN	WILSONART KHAKI BROWN D50-60	MONTICELLO MAPLE	WILSONART MONTICELLO MAPLE 7925-38
PEPPERDUST	WILSONART PEPPERDUST D327-60	SARUM TWILL	FORMICA SARUM TWILL 8827-58
SAND	NEVAMAR PORCELAIN S2050T	SILVER METALLIC	WILSONART SATIN STAINLESS 4830K-18
WHITE	FORMICA BRITE WHITE 459-58	SMOKE (aka Asian Night)	WILSONART ASIAN NIGHT 7949K-18
		TITANIUM	WILSONART TITANIUM EV 4810-60
		WALNUT HEIGHTS	WILSONART WALNUT HEIGHTS 7965K-12
		WILD CHERRY (aka Sovereign Cherry)	NEVAMAR SOVEREIGN CHERRY W8325T

To obtain a metal paint or wood stain sample, please call Customer Service or e-mail literature@erginternational.com.

METAL INFORMATION

ERG's powdercoat process is superior in quality and has better paint adhesion. We sandblast all metal before powder coating. Please refer to individual product series or collection pricing for available ERG finishes. Custom powder coats are available with upcharge.

METAL FINISHES - SEE PAGE 6 FOR COLORS

Powder Coat Paint colors:

White Matte	Mustard Seed	Olive Gray
White Textured	Oiled Bronze	Taupe
Brushed Aluminum (Silver)	Brown Textured	Moss Green
Gray	Black Textured	Canary Yellow
Light Bronze Textured	Black Wrinkle	Orange Tangerine
Argento Metallic	Black Gloss	Liberty Red
Charcoal Textured	Black Matte	Patriot Blue
Charcoal	Black Shine	Navy Blue
Mocha	Oyster White	
Gold	Gray Beige	

Other Metals:

Stainless Steel
Polished Chrome
Gold Coast

WOOD STAIN INFORMATION

ERG is proud to use only environmentally friendly products in our manufacturing process. All of our wood stains, sealers, glues, adhesives and lacquers are all 100% water based and water soluble products. For an actual wood stain color sample, please call ERG Customer Service with your request. Custom stain match is available with upcharge.

WOOD STAINS - SEE PAGE 7 FOR COLORS

Transparent Stains:

Natural Maple	Cherry Maple	Polar	Blue Bird
Ultra Clear Maple	Harvest Cherry	Canary Yellow	Leaf Green
Oat	Dark Walnut	Honey Mustard	Sage
Caramel	Mahogany	Sunset Orange	Wengé
Medium Walnut	Smoky Charcoal	Apple Red	
Pecan	Ash	Violet	

ERG STAIN FINISH COLOR / LAMINATE CROSS REFERENCE

When ordering products that mix Laminate with solid Maple wood, ERG suggests the following laminate choices that are similar to ERG's wood stain finish colors.

ERG WOOD STAIN	COORDINATING LAMINATE
ASH	PIONITE INGOT GRAY SG211
CARAMEL	PIONITE HONEY MAPLE WM951-SD
CHERRY MAPLE	WILSONART WILLIAMSBURG CHERRY 7936K-07
DARK WALNUT	WILSONART MONTANA WALNUT 7110K-78
HARVEST CHERRY	WILSONART SHAKER CHERRY 7935K-07
MAHOGANY	PIONITE ROYAL BURGUNDY SP401-SD
MEDIUM WALNUT	FORMICA SORREL CHERRY 5886-43
NATURAL MAPLE	WILSONART KENSINGTON MAPLE 10776-60
PECAN	NEVAMAR SOVEREIGN CHERRY W8325T
SMOKY CHARCOAL	WILSONART SLATE GREY D91-60
ULTRA CLEAR MAPLE	WILSONART MONTECELLO MAPLE 7925-38
WENGE	WILSONART CAFELLE 7933K-07

To obtain a coordinating laminate sample, please call the appropriate laminate manufacturer.

METAL FINISHES

Please refer to individual product series or collection pricing for available ERG finishes.

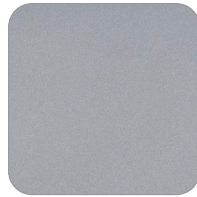
POWDER COAT PAINT COLORS



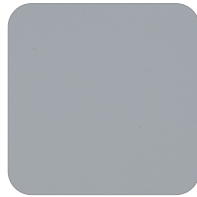
white matte



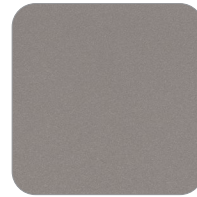
white textured



brushed aluminum (silver) gray



gray



light bronze textured



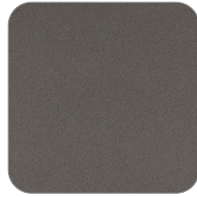
argento metallic



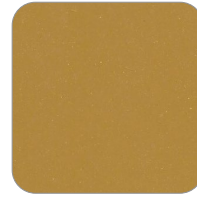
charcoal textured



charcoal



mocha



gold



mustard seed



oiled bronze



brown textured



black textured



black wrinkle



black gloss



black matte



black shine



oyster white



gray beige



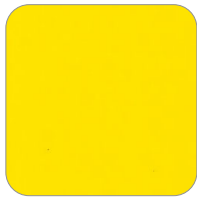
olive gray



taupe



moss



canary yellow



orange tangerine



liberty red



patriot blue



navy blue

OTHER METAL FINISHES

(Only available on specific collections. Refer to pricelists for availability.)



stainless steel



polished chrome



gold coast
Charlotte & Marlo wire frame only

For superior quality and better paint adhesion, ERG sandblasts all metal prior to powder coating.

WOOD STAINS



natural maple



ultra clear maple



oat



caramel



medium walnut



pecan



cherry maple



harvest cherry



dark walnut



mahogany



smoky charcoal



ash



polar



canary yellow



honey mustard



sunset orange



apple red



violet



blue bird



leaf green



sage

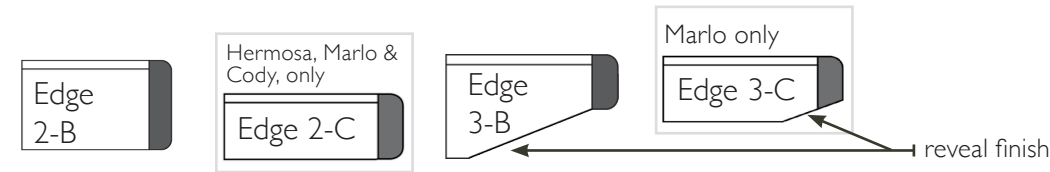


wengé

All ERG wood stains are transparent, water-based, and non-toxic. Above transparent stain color choices are shown on Maple and Beech species. Colors may vary slightly, due to the natural wood tone. Call customer service for more details: 800.446.1186 or e-mail: literature@erginternational.com

TABLE EDGES & PROFILES

3MM PVC EDGES



NOTES:

For edge 3-B or 3-C, please specify knife edge reveal finish: black, white or clear coat.



Solid Color

- Almond
- Amazon
- Black
- Burgundy
- Charcoal
- Cream

Coordinating Laminate

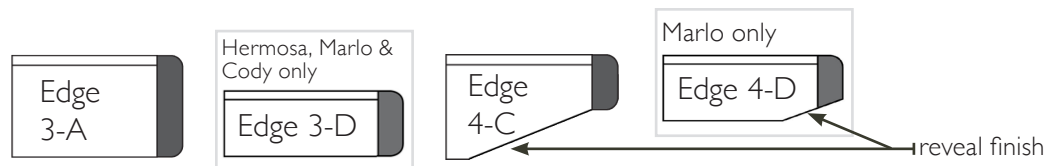
- Wilsonart Natural Almond D30-60
- Wilsonart Amazon D478-60
- Wilsonart Black I595-60
- No Suggestion
- Wilsonart Slate Grey D91-60
- Wilsonart Alabaster D431-60

Solid Color

- Dark Brown
- Gray
- Khaki Brown
- Pepperdust
- Sand
- White

Coordinating Laminate

- Wilsonart Coffee Bean D495-60
- Formica Fog 961-58
- Wilsonart Khaki Brown D50-60
- Wilsonart Pepperdust D327-60
- Nevamar Porcelain S2050T
- Formica Brite White 459-58



NOTES:

For edge 4-C or 4-D, please specify knife edge reveal finish: black, white or clear coat.



Woodtone Color

- Amber Maple (aka Kensington Maple)
- Ashen Ribbonwood
- Beigewood
- Bleached Legno
- Brazilwood
- Chocolate Pear (aka Cocobala)
- Colombian Walnut
- Crown Cherry
- Maple Multiplex

Coordinating Laminate

- Wilsonart Kensington Maple I0776-60
- Formica Ashen Ribbonwood 8839-58 DISCO
- Wilsonart Beigewood 7850-60
- Formica Bleached Legno 8845-58
- Wilsonart Brazilwood 7946-38
- Wilsonart Cocobala 7942K-07
- Wilsonart Colombian Walnut 7943K-07
- Nevamar Crown Cherry W8294T
- No Suggestion

Woodtone Color

- Monticello Maple
- Natural Ribbonwood DISCO
- Sarum Twill
- Silver Metallic
- Smoke (aka Asian Night)
- Titanium
- Walnut Heights
- Wild Cherry (aka Sovereign Cherry)

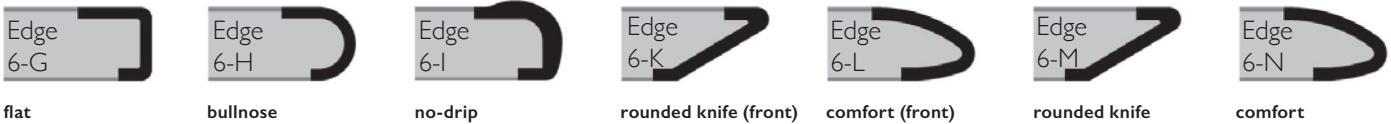
Coordinating Laminate

- Wilsonart Monticello Maple 7925-38
- No Suggestion
- Formica Sarum Twill 8827-58
- Wilsonart Satin Stainless 4830K-18
- Wilsonart Asian Night 7949K-18
- Wilsonart Titanium EV 4810-60
- Wilsonart Walnut Heights 7965K-12
- Nevamar Sovereign Cherry W8325T

T-MOLD EDGES



RESIN / URETHANE EDGES



NOTES:

6-K and 6-L are urethane on front edge only, 3MM PVC on the remaining edges

Resin/Urethane edges are **only** available for certain sizes, please call customer service for specifications and availability.

Urethane Color

Atlantis
Black
Black Walnut
Charcoal
Dove Gray
Folkstone

Coordinating Laminate

Wilsonart Atlantis D25-60
Formica Black 909-58
No Suggestion
No Suggestion
Wilsonart Dove Grey D92-60
Formica Folkstone 928-58

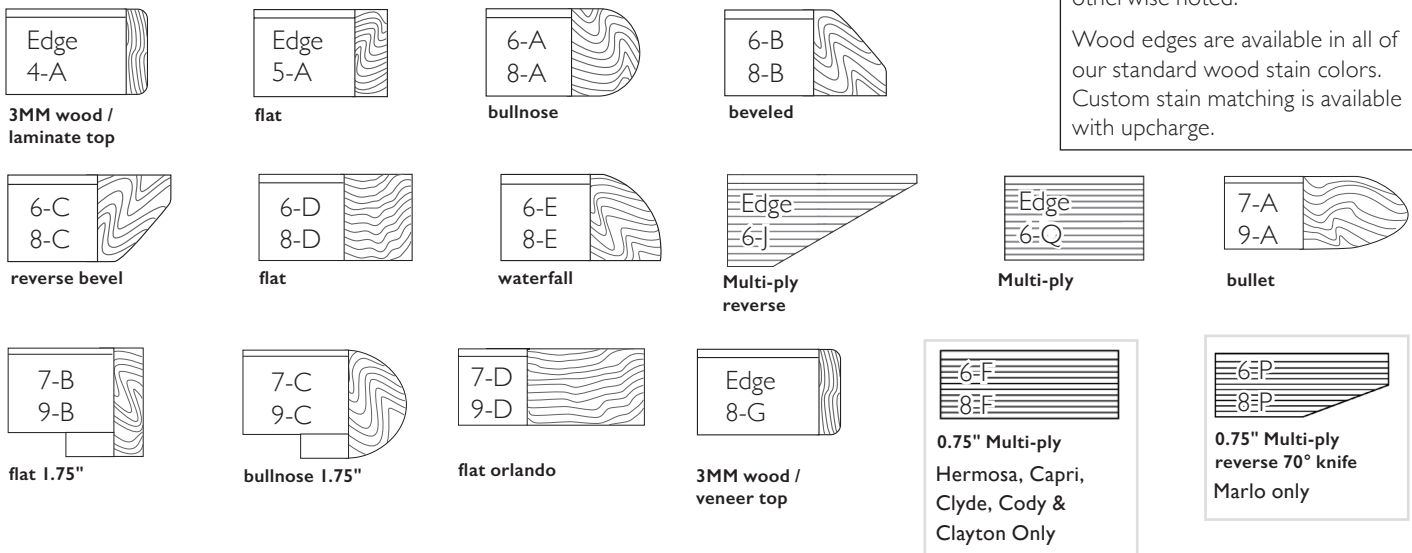
Urethane Color

Pepperdust
Safari Sage
Salsa
Soft White
Stone Cliff
Tangerine

Coordinating Laminate

Wilsonart Pepperdust D327-60
No Suggestion
No Suggestion
No Suggestion
Formica Pumice 858-58
No Suggestion

WOOD EDGES



NOTES:

All wood edges are 1.25" unless otherwise noted.

Wood edges are available in all of our standard wood stain colors. Custom stain matching is available with upcharge.

TABLE TOP MATERIALS

LAMINATE



For manufacturers not listed here, please contact customer service: 1-800-446-1186 or sales@erginternational.com

Customer submitted logo/artwork is available on your laminate (through Wilsonart only) with an upcharge and set-up fee.

Ultra-lightweight laminate table tops are also available, made from 100% recovered and recycled wood fiber and are 15% lighter than our standard table tops.

Choose from thousands of laminate selections from brands like Formica, Panolam (includes Nevamar and Pionite), and Wilsonart. To verify if your laminate is standard with ERG, please call or e-mail customer service. Please check with the laminate manufacturer directly for current patterns, colors and availability. Other laminate manufacturers available upon request.



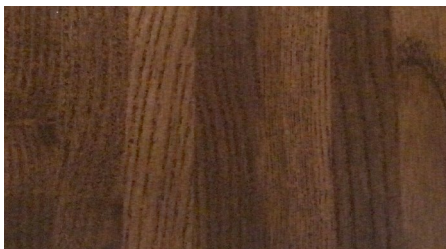
WOOD VENEER

Please contact ERG directly for a quote on veneer tops. Toll Free: 800.446.1186 Email: sales@erginternational.com
See ERG's standard wood stains for available current colors.



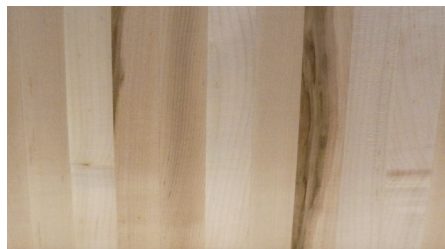
BUTCHER BLOCK

Three wood species/finishes are being offered as shown below in 1.5" butcher block table tops. Please contact ERG directly for quote on all butcher block tops and current pricing and specs.
Toll Free: 800.446.1186 Email: sales@erginternational.com



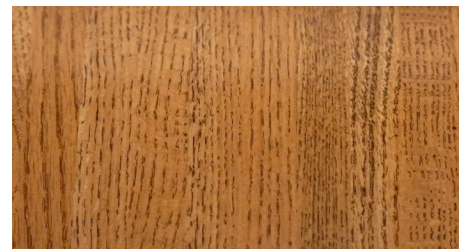
Ash

Shown in Washburn Walnut Stain



Maple

Shown in Natural Stain



Oak

Shown in Fruitwood Stain

**Three wood species; Ash, Maple and Oak,
are being offered in any of the three finishes above.**

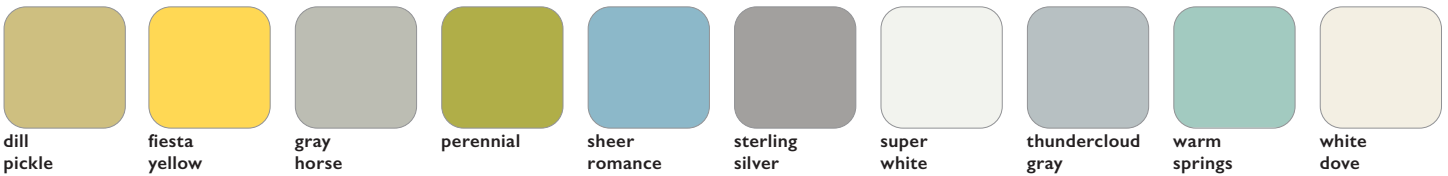
ACRYLIC



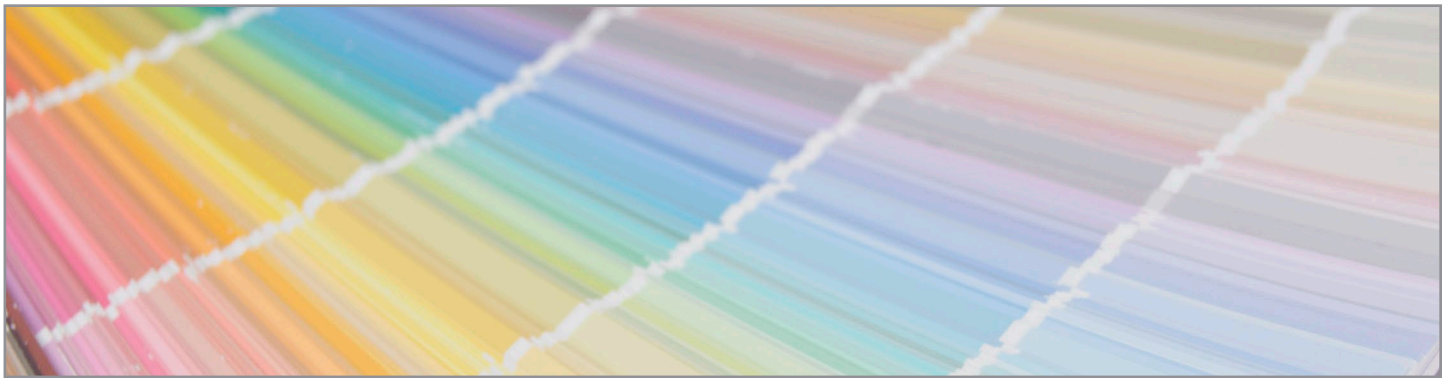
Please contact ERG directly for pricing and specs on this item.
Toll Free: 800.446.1186 Email: sales@erginternational.com

KRYSTALCAST®

TOP 10 COLORS



all other benjamin moore paint colors available at no additional charge



krystalcast® edge profiles:



KC01 1" solid flat



KC02 1" solid round edge



KC03 1" solid upper knife



KC05 flat
0.25" acrylic / 1" multi-ply
clear coat edge finish



KC07 flat
.25" acrylic / 1" MDF
clear coat edge finish



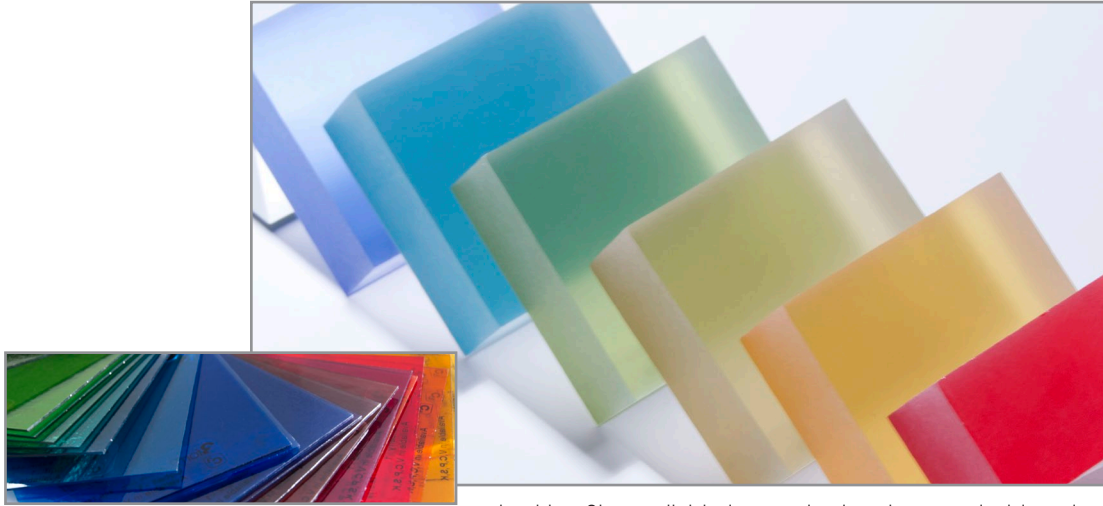
KC04 lower knife 60°
0.25" acrylic / 1" multi-ply



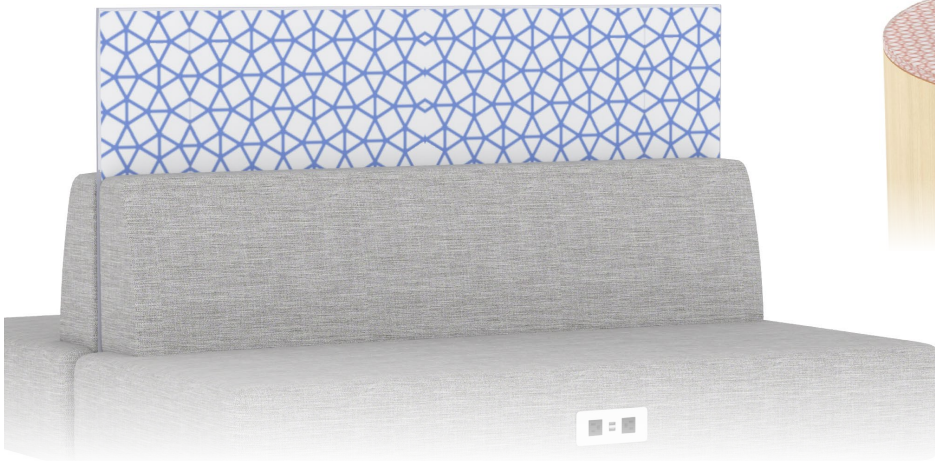
KC06 lower knife 60°
.25" acrylic / 1" MDF

Please specify knife edge reveal finish: black, white, or clear coat

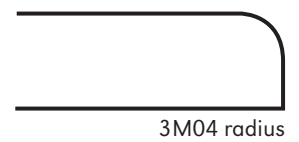
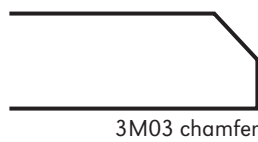
3FORM® CHROMA + VARIA ECORESIN



backing film available in standard and customizable colors



3Form® edge profiles for 1" material (occasional tables: .5"):



SOLID SURFACE



Please contact ERG directly for pricing and specs on this item. Toll Free: 800.446.1186 Email: sales@erginternational.com
 Hundreds of colors, patterns, and brands including: Corian and Zodiaq, Formica, and Wilsonart

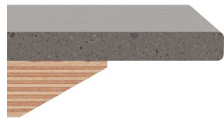
Please specify multi-ply sub top paint finish: black, gray, white, beige, or clear coat.

COMPOSITE TABLE TOPS

0.5" edge profiles:



SS01 bullnose



SS02 flat

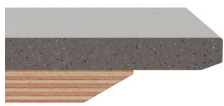


SS03 waterfall



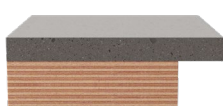
SS04 reverse knife 45°

Marlo Table
0.5" edge profile:



SS04M reverse knife 70°

Hermosa Table
0.5" edge profile:



SS05 flat

1.5" edge profiles:



SS06 bullnose



SS07 flat



SS08 waterfall



SS09 reverse knife 45°

NATURAL STONE/QUARTZ TABLE TOPS

standard 0.75" edge profile:



NS01 flat

standard 1.5" edge profile:

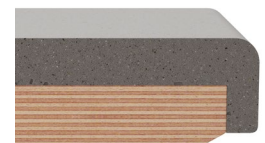


NS02 bullnose

1.5" edges available with extra lead time:



NS03 flat



NS04 eased edge

SOLID SURFACE

STANDARD CORIAN COLORS

Available for tablet tables and arm caps - see individual product series for options.



Bone



Canyon



Glacier White

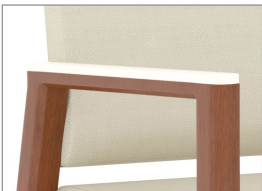


Silver Grey



TABLET TABLES

Tablet tables are available on most lounge and modular products, transforming them into a casual or mobile workspace - see individual product series for available shapes.



ARM CAPS

Solid surface arm caps are available on several seating lines offering durability and contemporary design - see individual product series for availability.

POLY SHELL COLORS

ELLIOT (polypropylene)



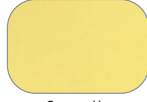
black



medium gray



white



soft yellow



ivy green

FORAY (polypropylene)



black



ivy green



medium gray



red



white

GOBI (polypropylene)



black



light gray



navy blue



white

KAYDEN (polypropylene)



white



pearl gray



saffron



mint green



charcoal

POLY SHELL COLORS

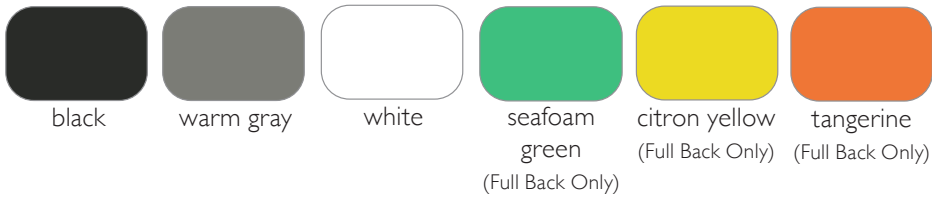
LOTUS (polypropylene)



REWIND (polypropylene)



VESPER (polypropylene)



FABRIC VENDORS & GRADE INFO



ERG International offers graded in fabrics from several textile companies.
 ERG is also pleased to accomodate COM selections.

ANZEA 817-336-2310 anzea.com	ARC COM 800-223-5466 arc-com.com	ARCHITEX 800-621-0827 architex-ljh.com	CAMIRA 616-288-0655 camirafabrics.com	CARNEGIE 800-727-6770 carnegiefabrics.com
CF STINSON 800-841-6279 cfstinson.com	CONCERTEX 201-784-8370 concertex.com	CULP CONTRACT 336-889-5161 culpcontract.com	DESIGNTEX 800-221-1540 designtex.com	KNOLLTEXTILES 800-343-5665 knolltextiles.com
LOOMSOURCE 800-366-6839 memosamples.com/loomsource.shtml	MAHARAM FABRICS 800-645-3943 maharam.com	MAYER FABRICS 800-428-4415 mayerfabrics.com	MITCHELL FAUX LEATHERS 847-647-7300 mitchellfauxleathers.com	MOMENTUM GROUP 800-366-6839 themomgroup.com
PALLAS 800-472-5527 pallastextiles.com	SINA PEARSON 212-366-1146 sinapearson.com	STINSON 800-841-6279 cfstinson.com	ULTRAFABRICS 914-460-1730 ultrafabricsllc.com	UNIKA VAEV 800-237-1625 unikavaev.com

CARE INSTRUCTIONS FOR ERG FURNITURE PRODUCTS

HOW TO MAINTAIN YOUR ERG TABLES

LAMINATE TOPS/BASES

Clean with a soft non abrasive cloth, sponge or similar material, dry or damp. Clean the laminate surface regularly using Professional Laminate cleaner or warm soapy water. Always clean the surface then dry with blotting paper to avoid any residue marks. Do not use abrasive compounds and cleansing agents which have strong acids or salts. Always keep the tops dry as the moisture is hard on the chipboard core.

WOOD OR VENEER TOPS

Clean with a soft cloth and furniture polish. Mild cleaners or solvents are NOT recommended as all ERG wood stains, lacquers and sealers are all water-based products. It is recommended to dry wood completely until all moisture is gone. Possible liquid or other leftover substances should be removed immediately to avoid absorption.

SOLID SURFACE

Clean with a damp cloth and warm water. DO NOT use cleaners or solvents. Possible liquid or other left over substances should be immediately removed to avoid absorption.

TABLE BASE WITH POWDER COAT FINISH

Clean base with a soft cloth and warm soapy water. Professional cleaning solvents are acceptable and will not damage the powder coat paint finish. Dry completely with soft cloth.

TABLE BASE WITH STAINLESS STEEL FINISH

Clean base with Professional Stainless Steel cleaning solution or warm soapy water. Dry completely with soft cloth.

TABLE BASE WITH POLISHED CHROME FINISH

Clean base with Professional Chrome cleaning solution or warm soapy water. Dry completely with soft cloth.

HOW TO MAINTAIN YOUR ERG CHAIRS

POLY & NYLON CHAIRS

Clean plastic with a soft cloth and warm soapy water. A solution of mild bleach and water, or professional cleaning solvents are acceptable and will not harm plastic materials. Dry completely with soft cloth.

WOOD CHAIRS

Clean with a soft cloth and furniture polish. Mild cleaners or solvents are NOT recommended as all ERG wood stains, lacquers and sealers are all water-based products. It is recommended to dry wood shell completely until all moisture is gone.

UPHOLSTERED LOUNGES & SOFAS

Most fabrics and vinyls can be cleaned with a damp cloth and warm soapy water. Mild professional cleaners are acceptable and will not harm vinyl or fabrics, however please consult textile manufacture for exact cleaning instructions.

CHAIR/LOUNGE FRAME WITH POWDER COAT FINISH

Clean frame with a soft cloth and warm soapy water. Professional cleaning solvents are acceptable and will not damage the powder coat paint finish. Dry completely with soft cloth.

POLISHED CHROME FINISH

Clean frame with Professional Chrome cleaning solution or warm soapy water. Dry completely with soft cloth.

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www.ERGinternational.com